



Topology optimization of porous electrodes for redox flow batteries using the finite element method

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Redox Flow Batteries (RFBs)

- Inexpensive durable energy storage
- Cost efficiency for grid-scale
- Decoupled energy and power



RFB Mechanism







Electrodes: Performance-Defining Components

- Where the redox processes occur
- Tailoring the electrodes to improve performance:







Engineering Porous Electrodes

- What we want?
 - Surface area ↑
 - Mass transport ↑
 - Pressure drop \downarrow
 - Electrochemical activity ↑
 - Mechanical stability ↑



Electrode Design via Engineering Optimization?

• Inverse design of electrodes for maximizing performance



Modeling Workflow





Computational Modeling of RFB Processes



Different Length & Time Scales in RFBs



Ye et al., Angew. Chem., 61 (2023) e202207580. De Lauri et al., ACS Appl. Energy Mater., 4 (2021) 13847. Ali et al., J. Energy Storage, 28 (2020) 101208. Ma et al., J. Electrochem. Soc., 165 (2018) A2209.

RFBs as Multi-Physics Redox Systems



Mathematical Modeling of RFBs

$$\begin{cases} \rho \frac{\partial \mathbf{u}}{\partial t} + \rho(\mathbf{u} \cdot \nabla \mathbf{u}) - \mu \nabla^2 \mathbf{u} + \nabla p = 0\\ \nabla \cdot \mathbf{u} = 0 \end{cases}$$

$$\frac{\partial C_i}{\partial t} = \nabla . \left(D_i^e \nabla C_i \right) + R(C_i) - \nabla . \left(\mathbf{u} C_i \right) - \nabla . \left(\frac{\mathbf{z} F}{RT} C_i \nabla \phi \right)$$

$$\nabla . (\sigma \nabla \phi_s) = -\nabla . (\kappa \nabla \phi_l) = ai_n(\phi_s, \phi_l)$$

$$i_n(\phi_s, \phi_l) = \frac{i_0}{C_{\text{ref}}} \left[C_R \exp\left(\frac{\alpha_A F}{RT} \Delta \phi\right) - C_O \exp\left(\frac{-\alpha_C F}{RT} \Delta \phi\right) \right]$$

 $\Delta \phi = \phi_s - \phi_l - U_0$

transport

transport

Current collector

vionientun

transport

Constructing Computational Model

- Half cell
- 2D and 3D geometries
- Finite element formulation
- High-performance computing



Modeling Workflow





Topology Optimization of Porous Electrodes



Optimization Model

- Electrode as micro-porous material
- Skipping mass transfer effect
- Method of moving asymptotes
- Objective functions (normalized):
 - Power dissipation
 - Charge transferred on membrane





2D Results without Fluid Flow



Increasing applied current density

2D Results with Fluid Flow



Increasing applied current density





Increasing solution conductivity

3D Results



e

IU

Convergence History





Other Simulated Quantities





Modeling Workflow





Upscaling using Periodic Surfaces



Triply Periodic Minimal Surfaces (TPMS)

- Smooth surfaces
- Highly interconnected
 porous architectures
- Mathematical controllable geometry features
- Excellent transport properties



Feng et al., Int. J. Extreme Manuf., 4 (2022) 022001. Yeranee & Rao, Energies, 15 (2022) 8994.

Transforming Optimization Results

• Converting variable porosity to TPMS infills



(Volume fraction)

(Distance function)

(TPMS infill)

Conversion Results #1 (conductivity ↓, current density ↑)



Conversion Results #2 (conductivity \uparrow , current density \downarrow)



Employed Tools are all Open-Source!





Conclusion

- Numerical models for correlating local configuration/structure to overall redox cell performance
- Scalable topology optimization for engineering porous electrodes
- Manufacturability by transforming results Porous electrode (bulk)
 to TPMS infills



Thank You for Your Attention!



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