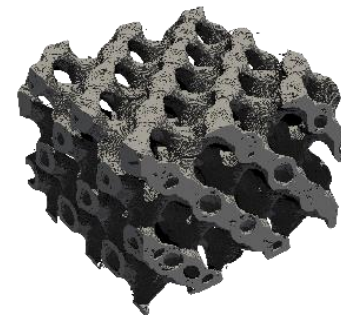
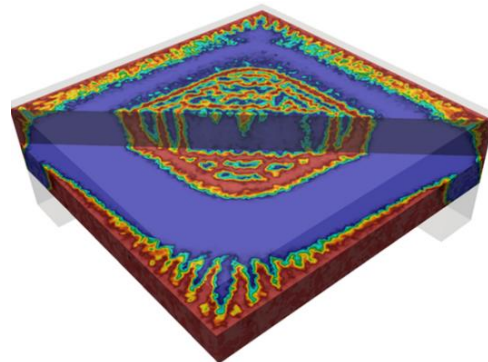


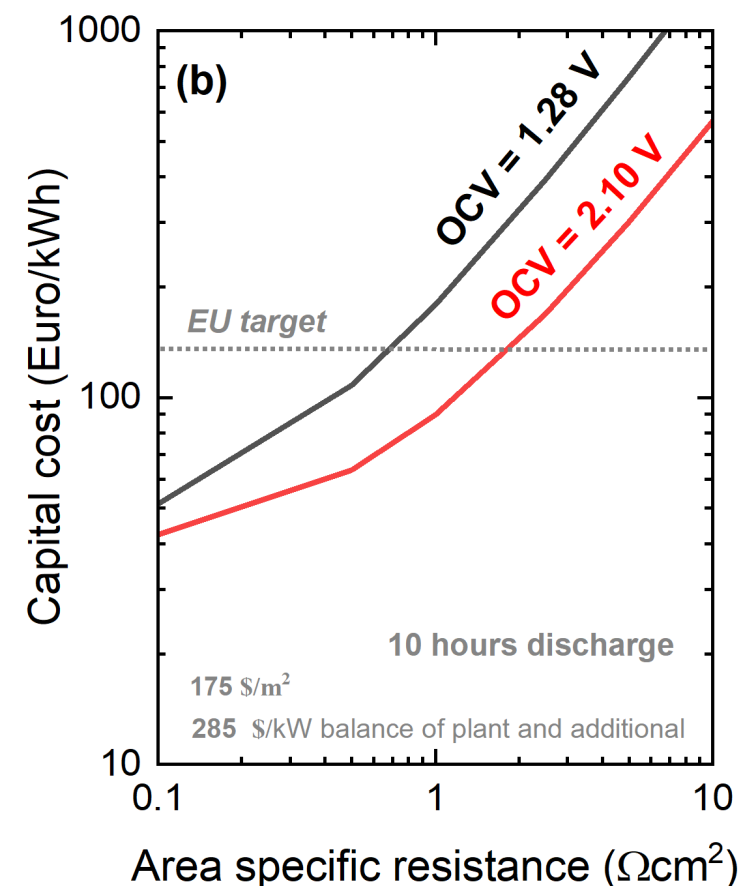
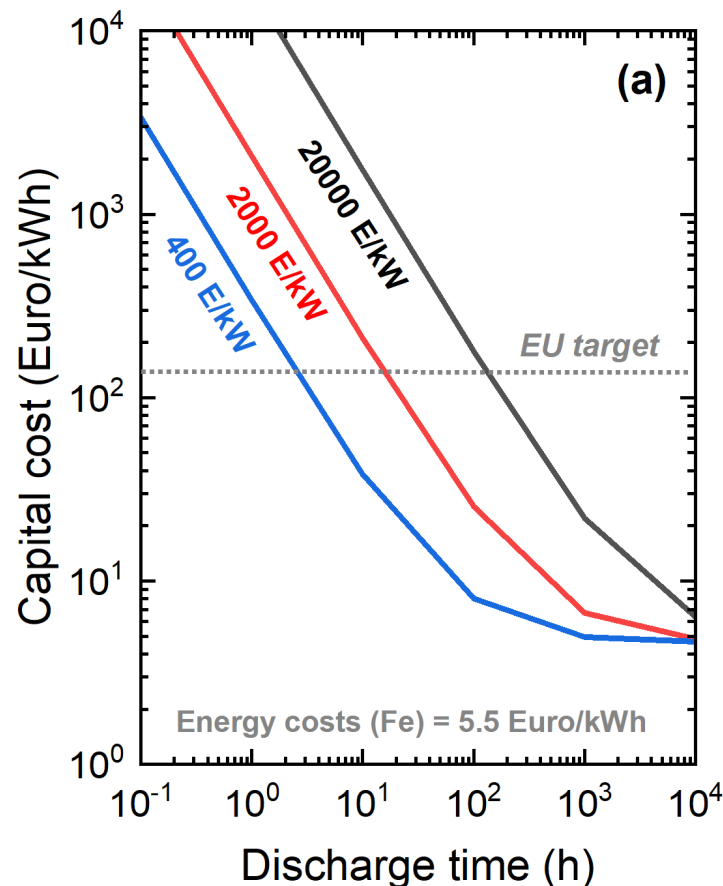
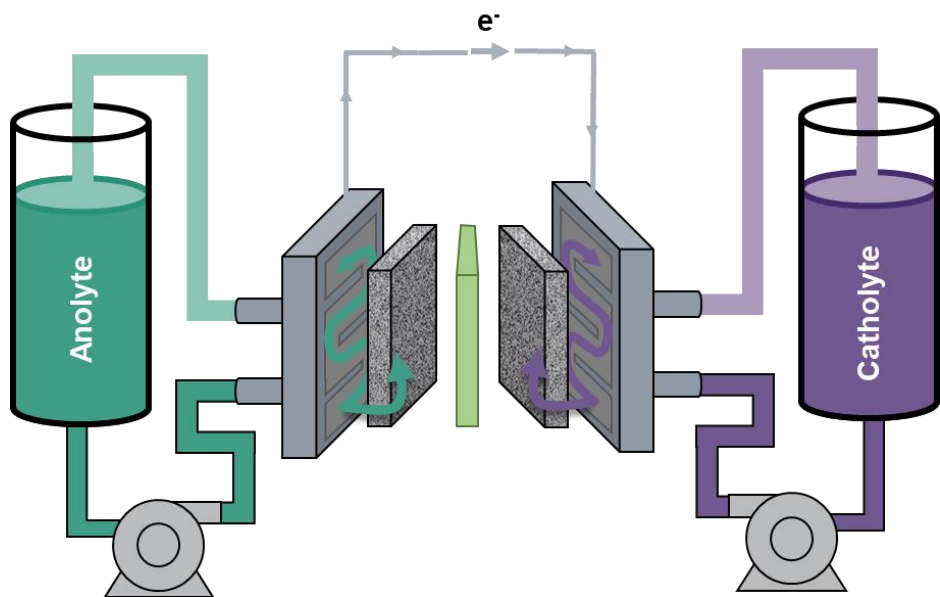
Inverse Design of Porous Electrodes in Redox Flow Batteries: A Computational Approach Integrating Topology Optimization and Multi-Physics Modeling

Mojtaba Barzegari, Martin de Waal, Pedro de Carvalho,
Maxime van der Heijden, Antoni Forner-Cuenca



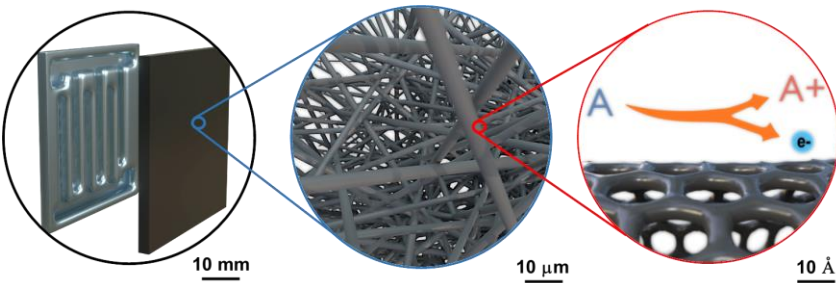
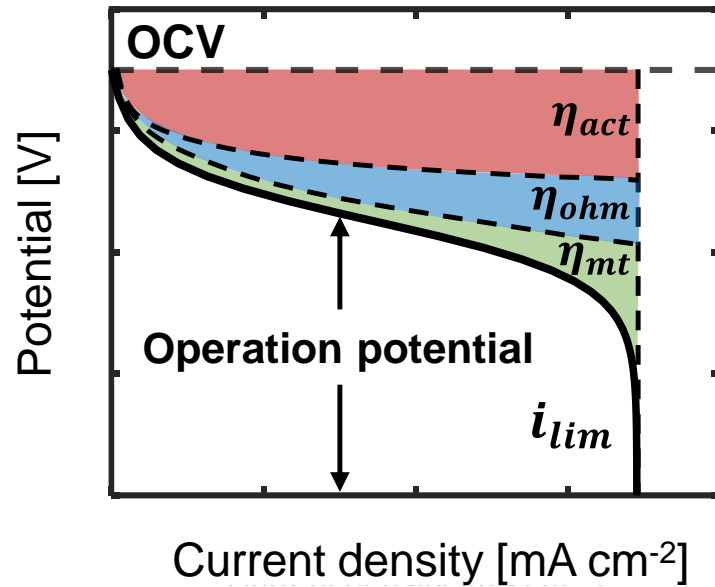
ECS PRiME 2024
Honolulu, 6th October 2024

How does increasing power density and reducing materials costs affect the economics?

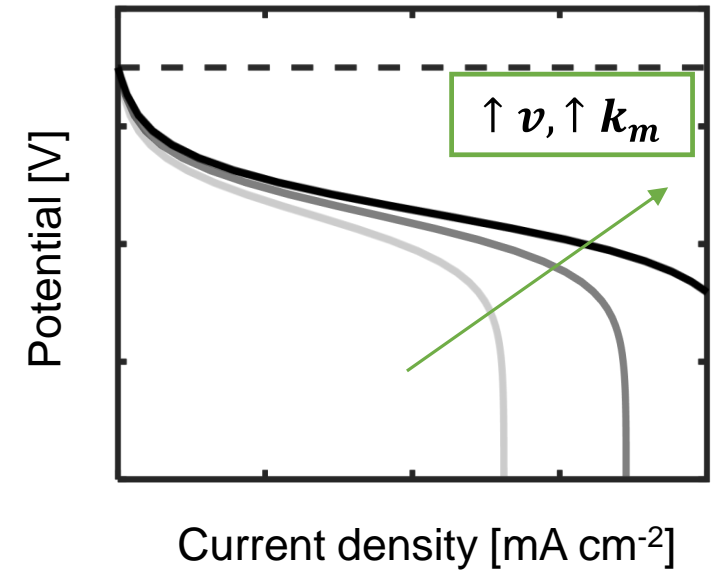
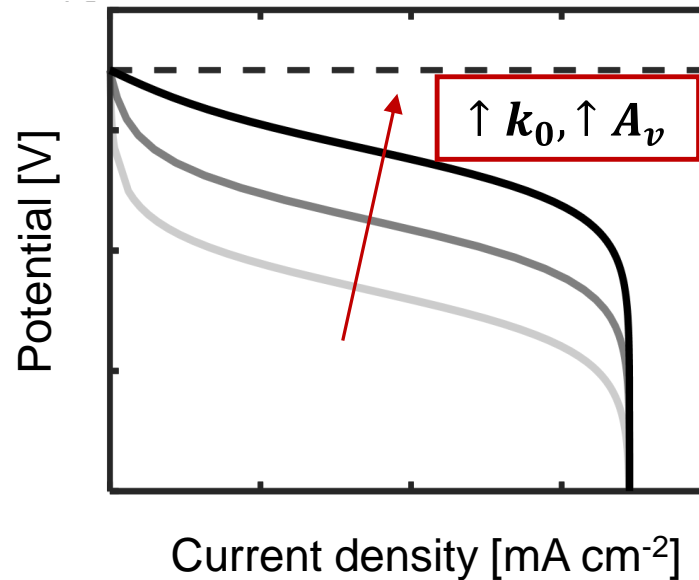


Minimizing area-specific resistance is a powerful strategy for reducing reactor cost contributions to the total system cost

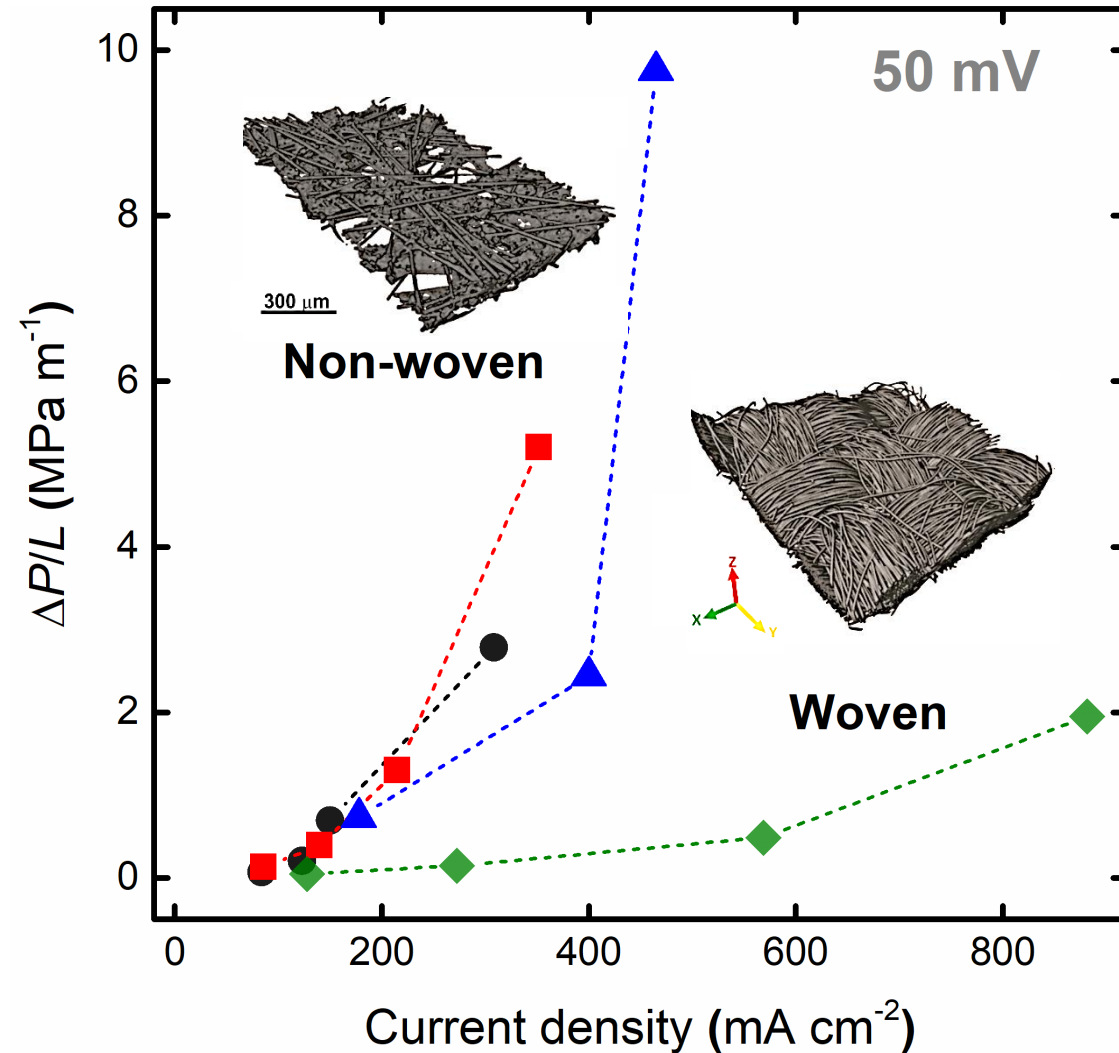
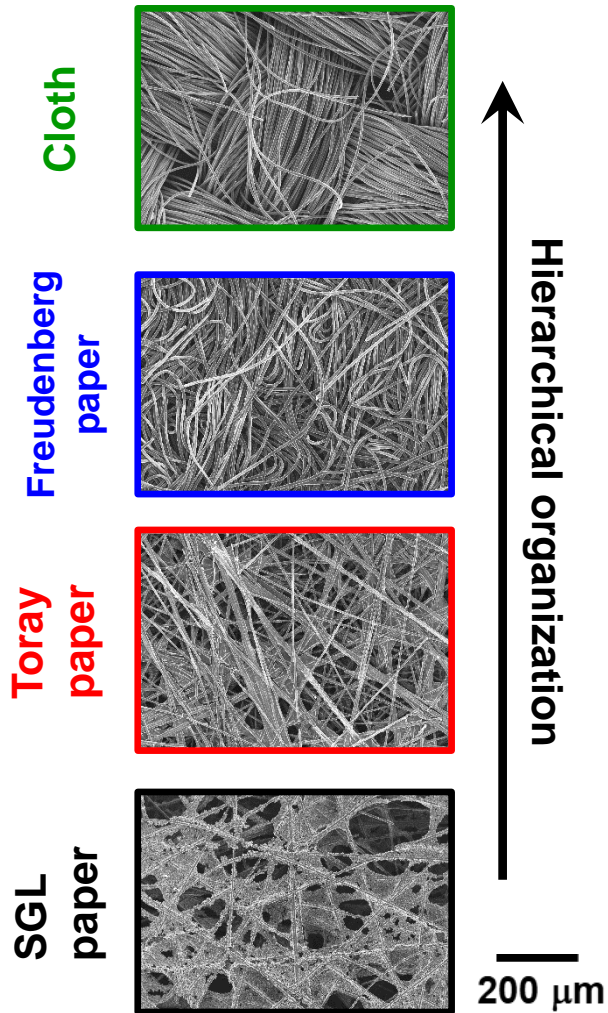
Electrode performance determines cell overpotentials



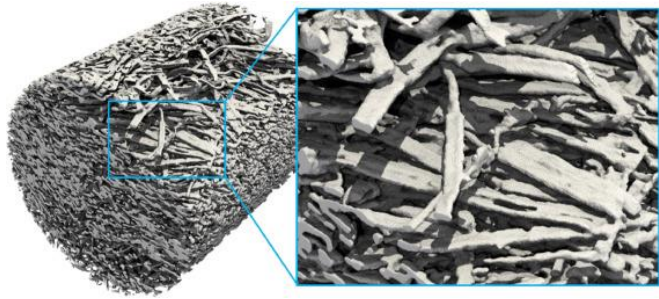
Assuming: $OCV = 1.50 \text{ V}$; $HFR = 130 \text{ m}\Omega \text{ cm}^2$ (e.g. VRFB)
 What is the maximum (theoretical) power density?
 (assuming an infinitely fast charge and mass transfer)
Power density = 4.40 W cm^{-2}



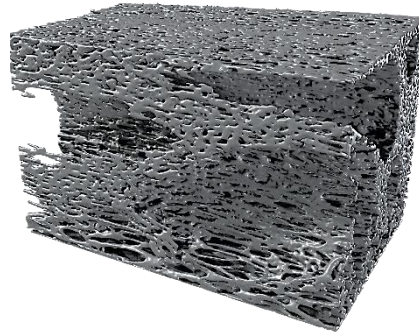
Electrode microstructure governs performance



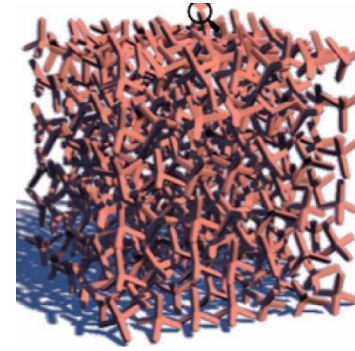
Engineering electrode microstructures...



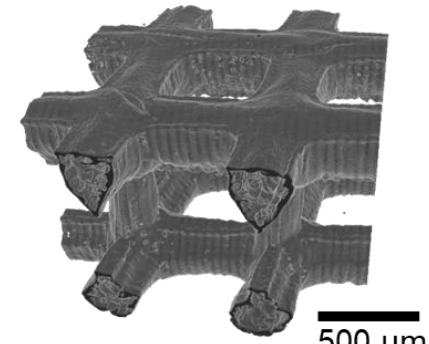
Yadav, J. Energy Storage
33, 102079 (2021)



Wan & Jacquemond, Adv. Mater.
33 (2021)

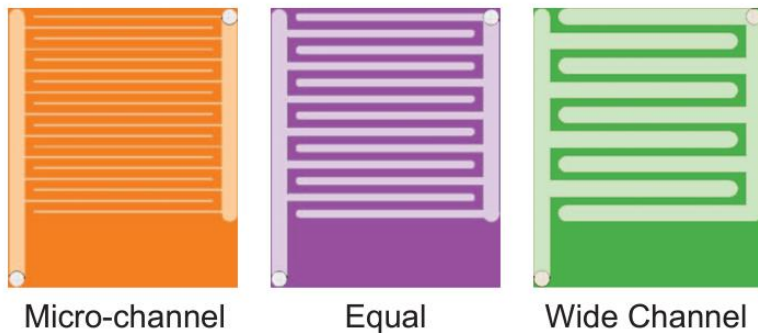


Zhang, Chem. Eng. J.
439 (2022)

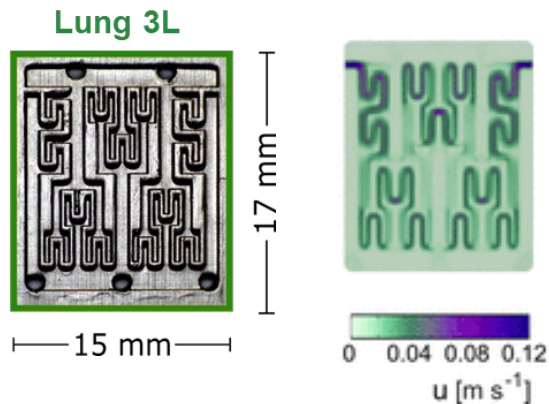


Van der Heijden, Adv. Mater.
Tech. 8 (2023)

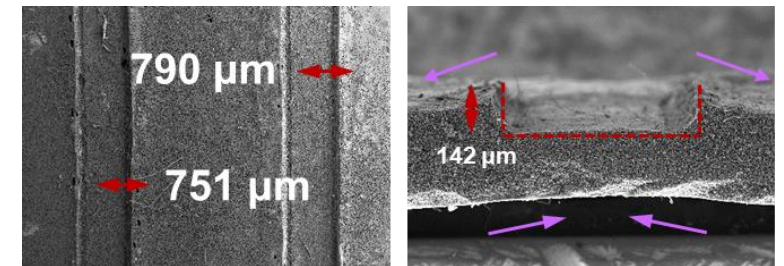
... and flow field geometries



Gerhardt, J. Electrochem. Soc,
165 (2018)



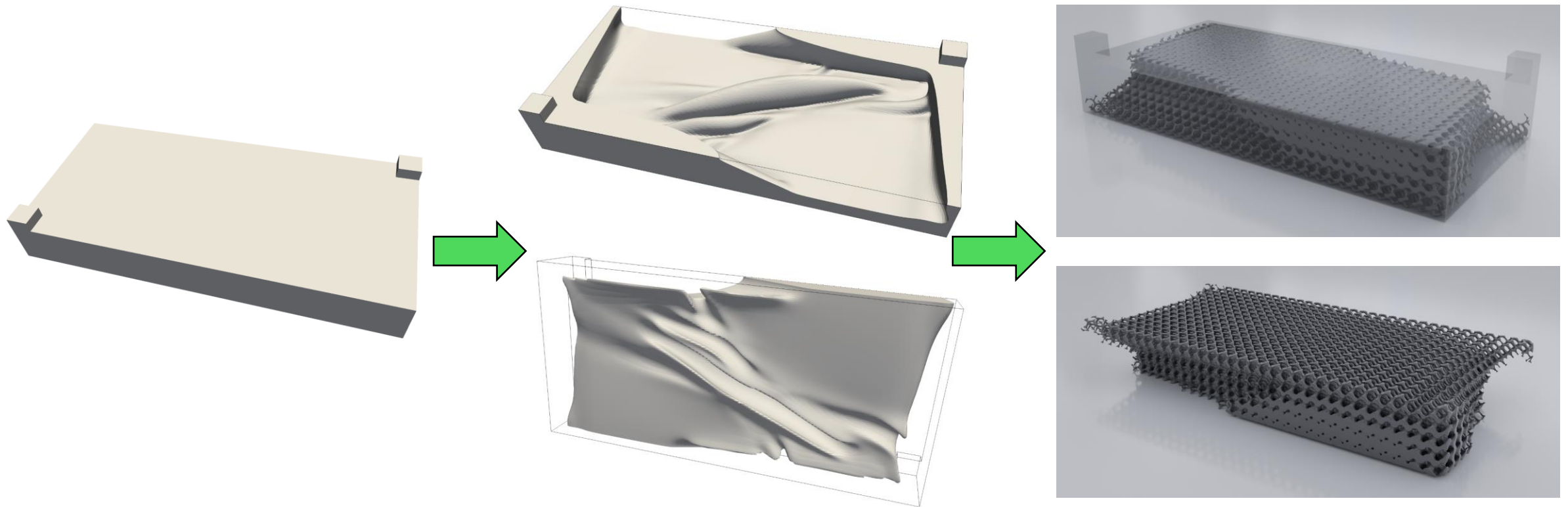
Munoz-Perales, ACS Sust. Chem.
Eng., 11 (2023)



Liu et al., In preparation.

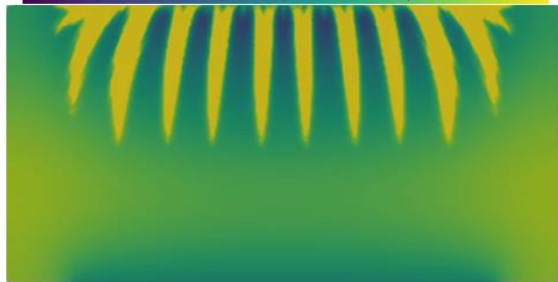
Electrode design via engineering optimization?

- Inverse design of electrodes for maximizing performance

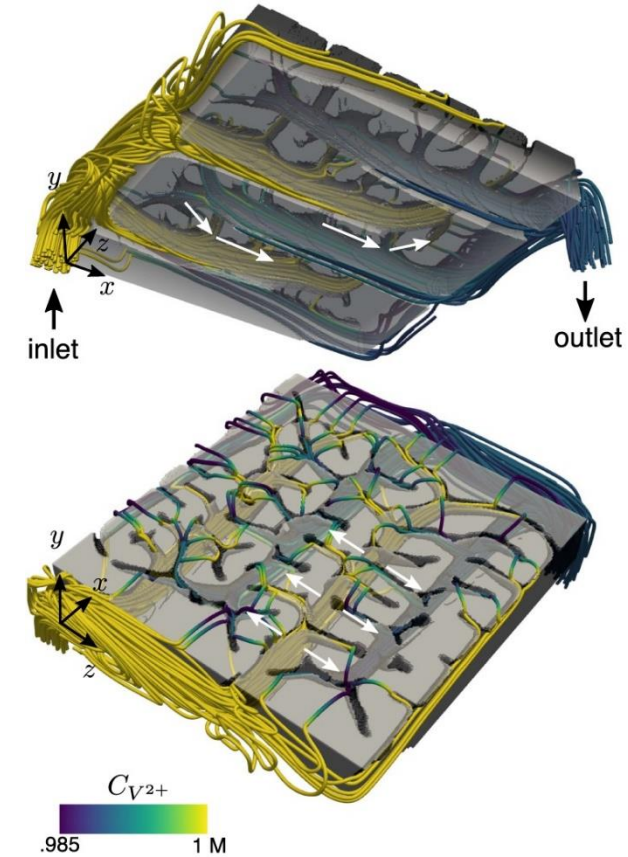
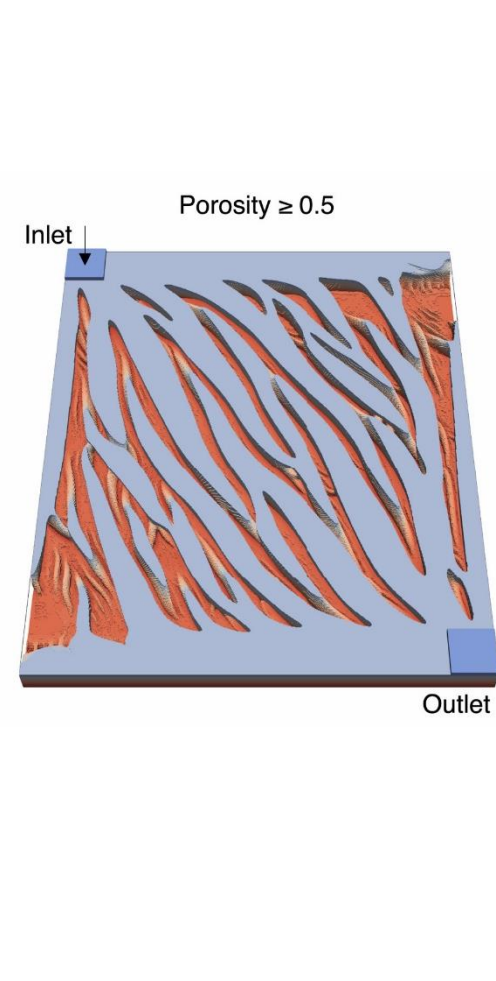
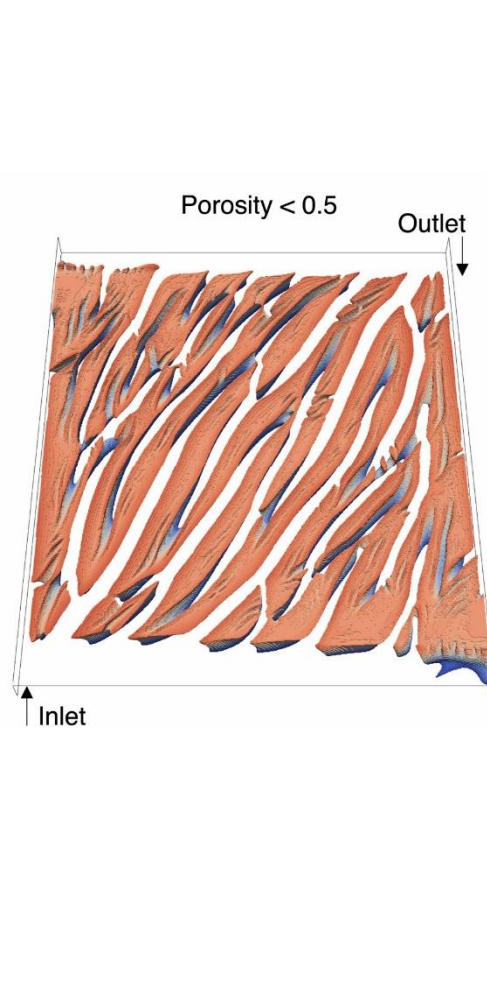
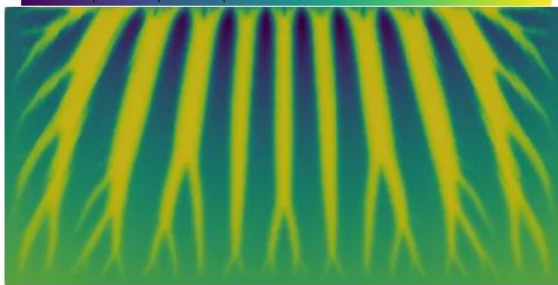


Topology optimization in electrochemistry

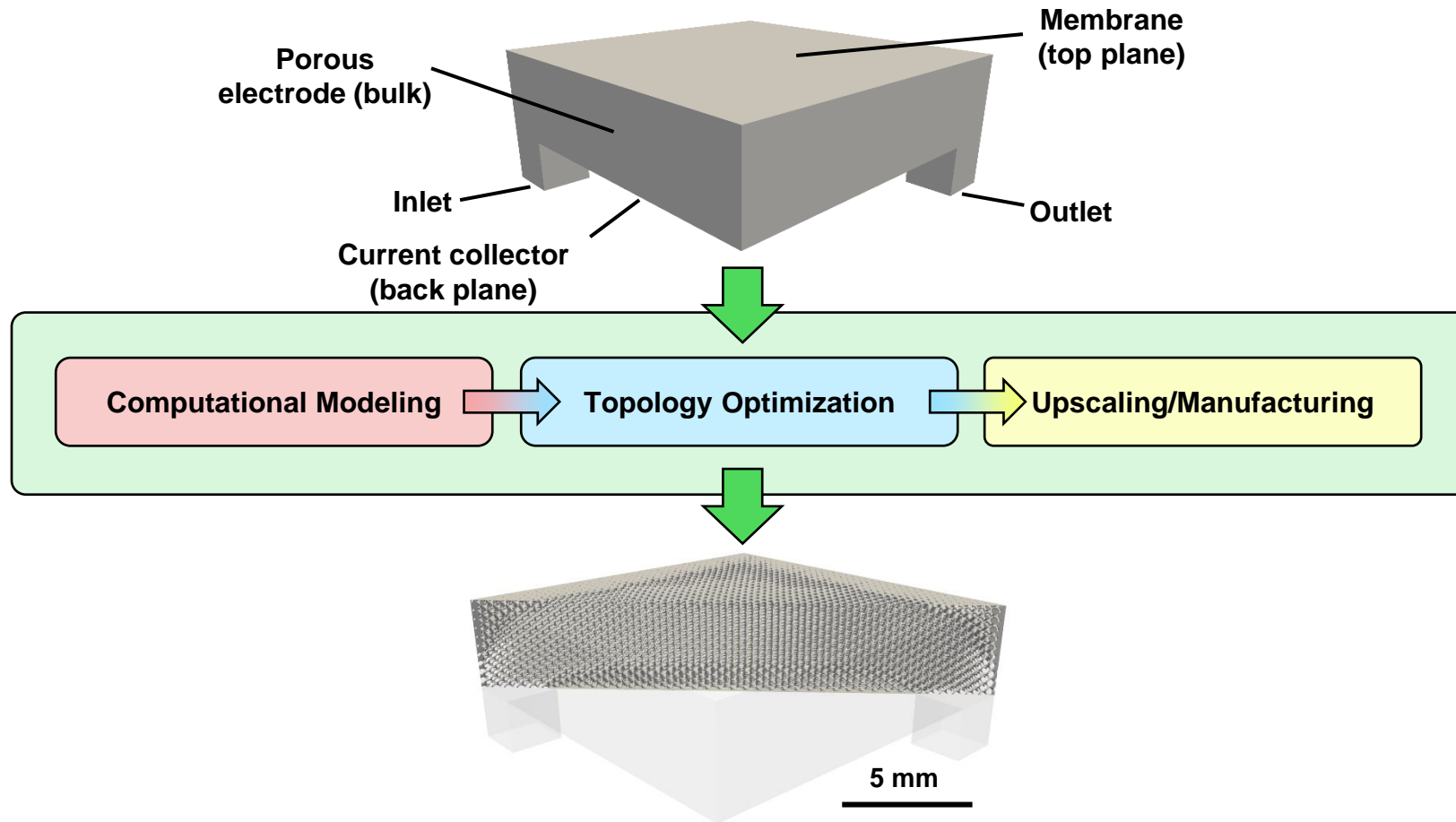
Current density
-0.24 -0.22 -0.2 -0.18 -0.16 -0.14 -0.12 -0.1 -0.08



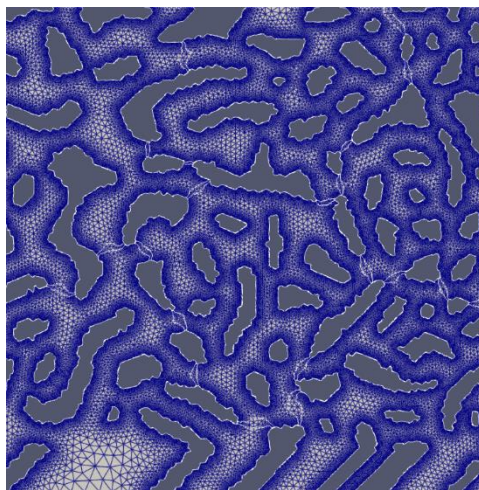
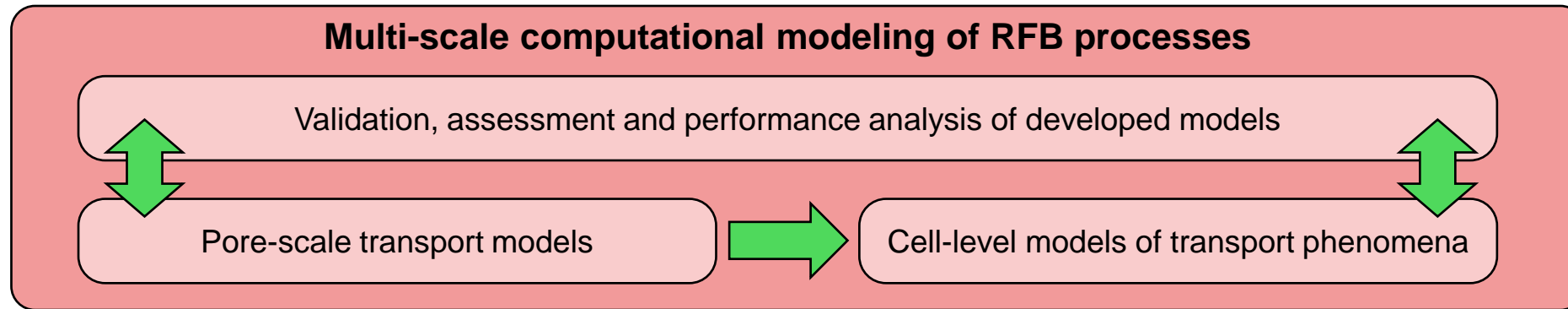
Current density
-0.24 -0.21 -0.18 -0.15 -0.12 -0.09 -0.06 -0.03



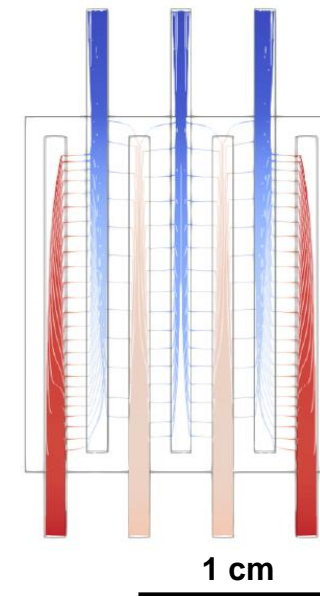
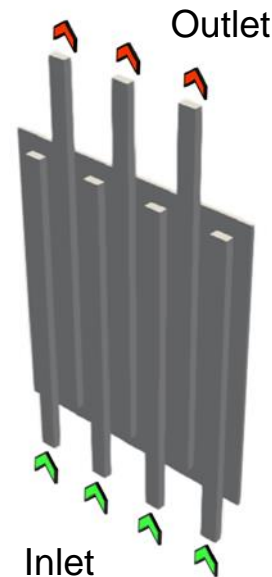
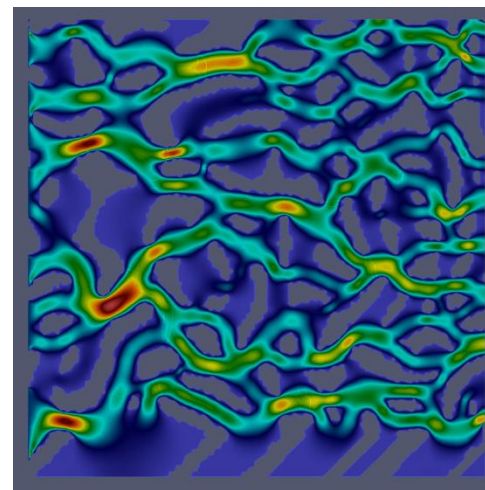
Modeling workflow



Multi-**{scale, physics}** modeling



0.2 mm

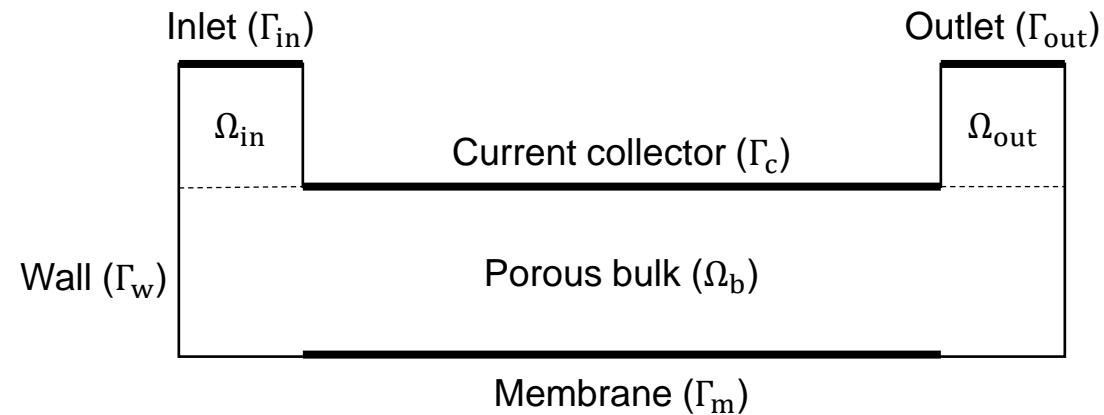
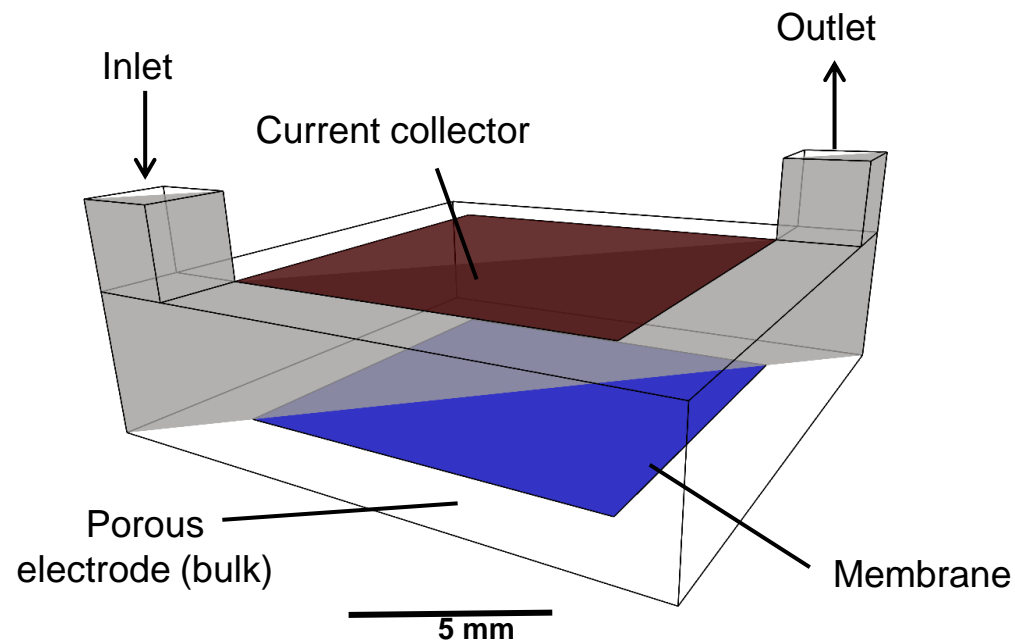


p (kPa)

3.5
3.0
2.5
2.0
1.5
1.0
0.5
0.0

1 cm

Computational model



- Half cell (symmetric)
- Finite element formulation
- Neglecting mass transfer
- Porous electrode theory

$$\begin{cases} \rho \frac{\partial \mathbf{u}}{\partial t} + \rho(\mathbf{u} \cdot \nabla \mathbf{u}) - \mu \nabla^2 \mathbf{u} + \nabla p = 0 \\ \nabla \cdot \mathbf{u} = 0 \end{cases}$$

$$\nabla \cdot (\sigma \nabla \phi_s) = -\nabla \cdot (\kappa \nabla \phi_l) = ai_n(\phi_s, \phi_l)$$

$$i_n(\phi_s, \phi_l) = \frac{i_0}{C_{\text{ref}}} \left[C_R \exp\left(\frac{\alpha_A F}{RT} \Delta\phi\right) - C_O \exp\left(\frac{-\alpha_C F}{RT} \Delta\phi\right) \right]$$

$$\Delta\phi = \phi_s - \phi_l - U_0$$

$$\delta = \frac{\text{ohmic resistance}}{\text{kinetic resistance}} \quad \tau = \frac{\text{ionic conductivity}}{\text{electronic conductivity}}$$

$$\lambda = \text{applied current density}$$

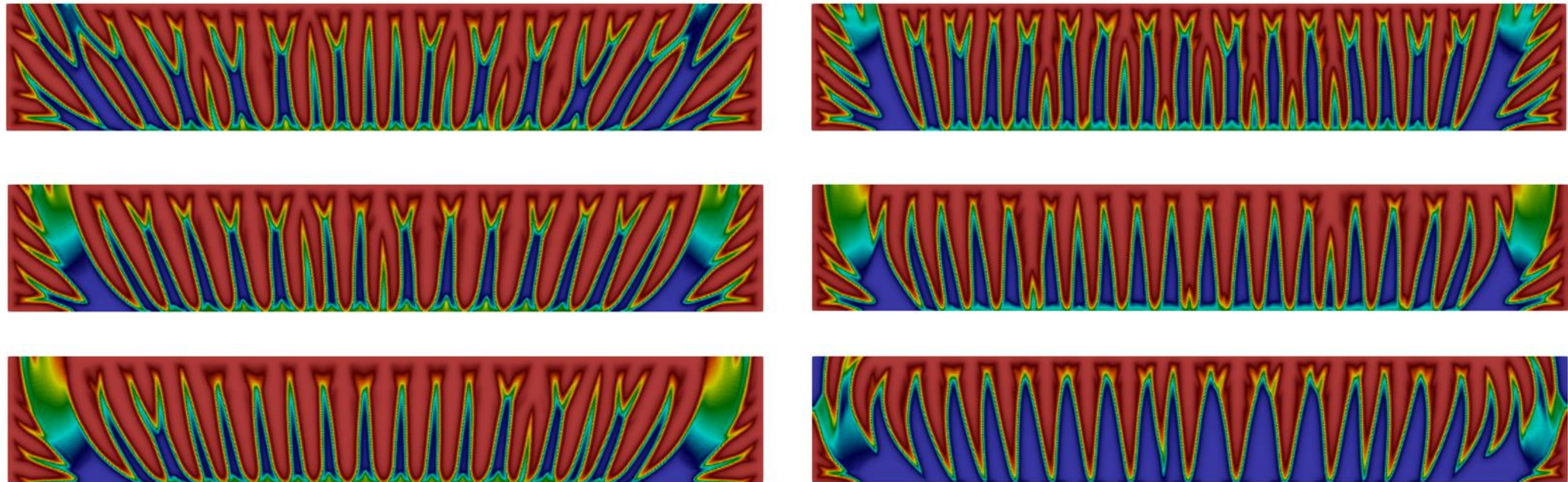
2D Results without fluid flow

$\delta = 1.0$

applied current density \rightarrow

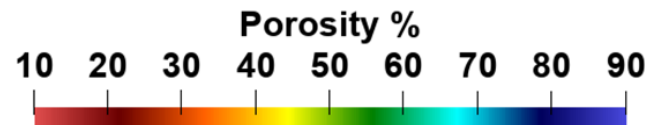
$\lambda = 0.1$

$\lambda = 5.0$



ionic/electronic conductivity ratio \downarrow

$\tau = 0.005$
 $\tau = 0.1$
 $\tau = 0.5$



5 mm

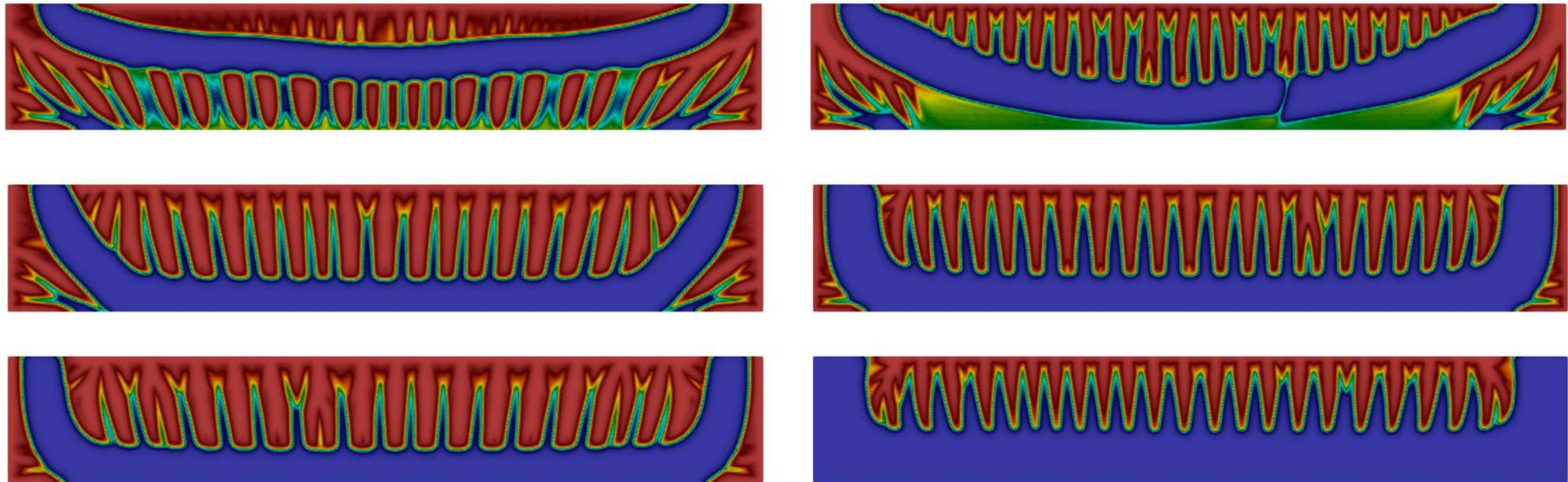
2D Results with fluid flow

$\delta = 1.0$

applied current density \rightarrow

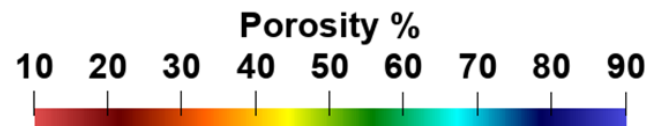
$\lambda = 0.1$

$\lambda = 5.0$



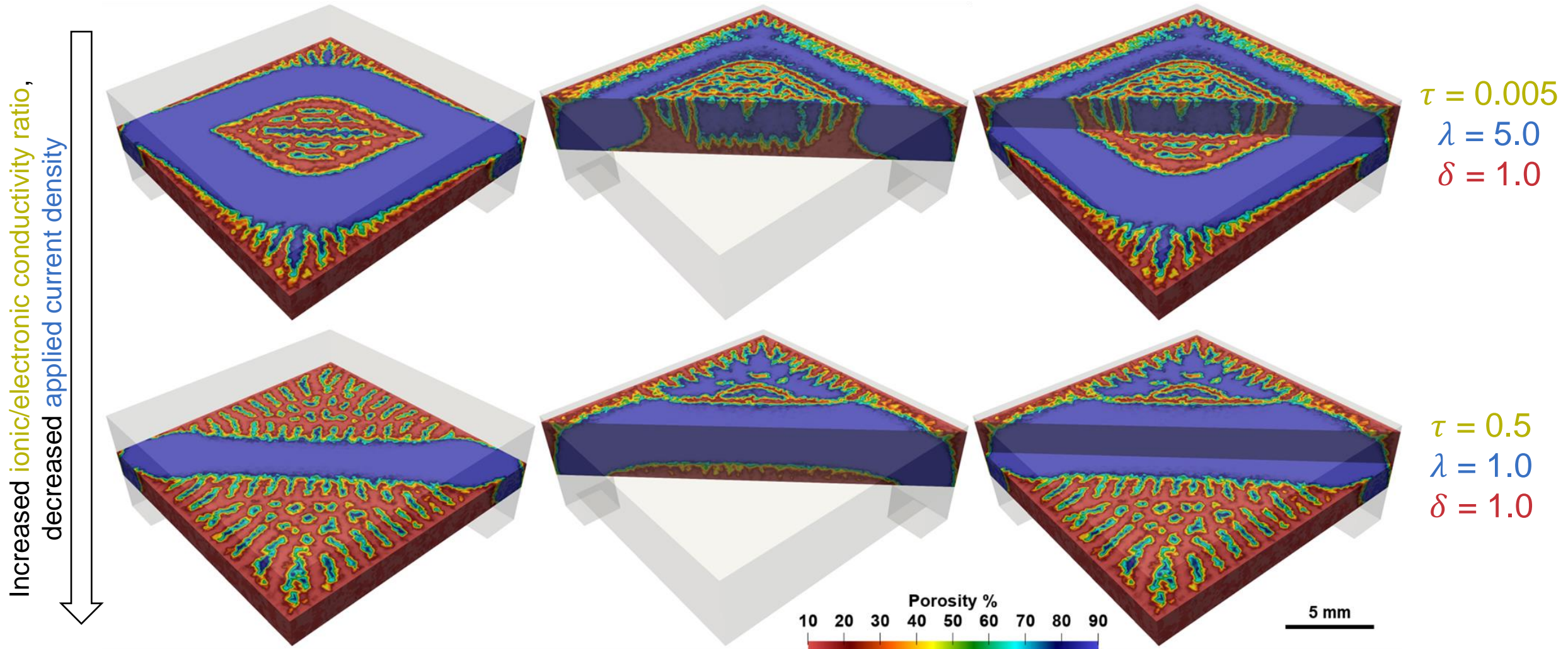
ionic/electronic conductivity ratio \downarrow

$\tau = 0.005$
 $\tau = 0.1$
 $\tau = 0.5$



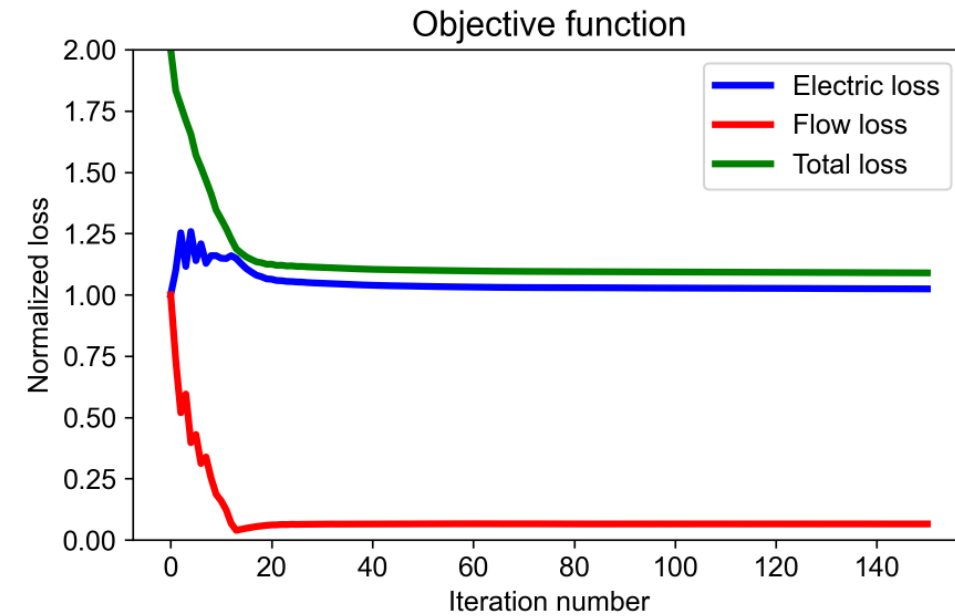
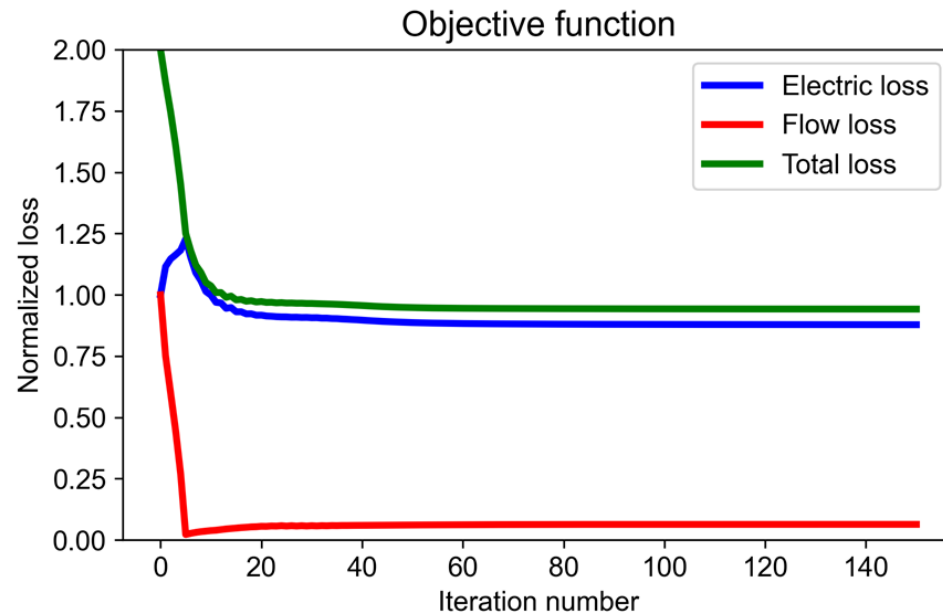
5 mm

3D results



Convergence history

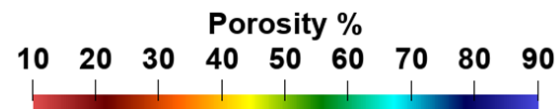
- Density-based topology optimization
- Objective functions: (1) Power dissipation, (2) Overpotential losses



$$\tau = 0.5$$

$$\lambda = 0.1$$

$$\delta = 1.0$$



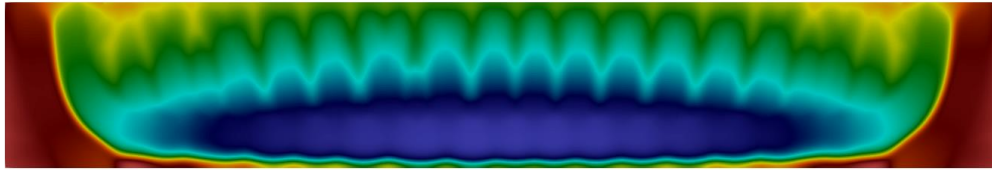
$$\tau = 0.005$$

$$\lambda = 0.1$$

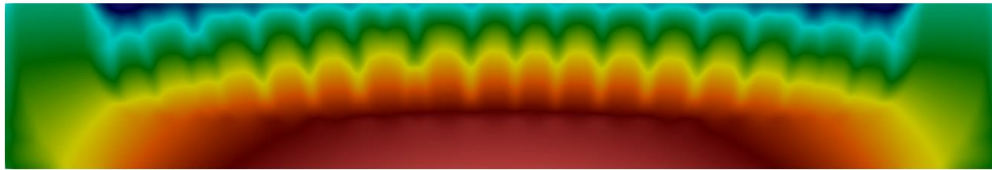
$$\delta = 1.0$$

Other simulated quantities

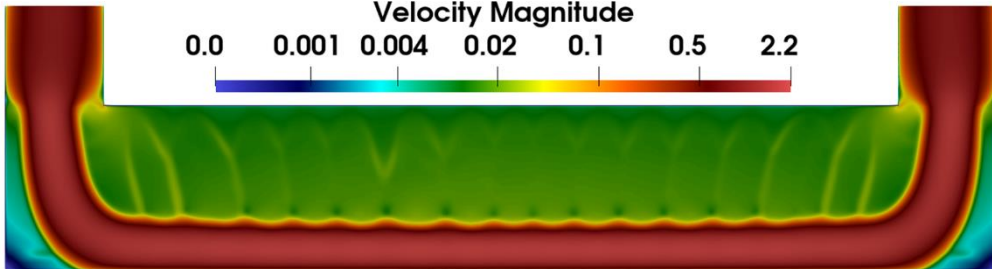
Current density
-0.56 -0.5 -0.45 -0.4 -0.35 -0.3 -0.25 -0.17



Ionic potential
1.4 1.6 1.8 2 2.2 2.4 2.6 2.8 3.2

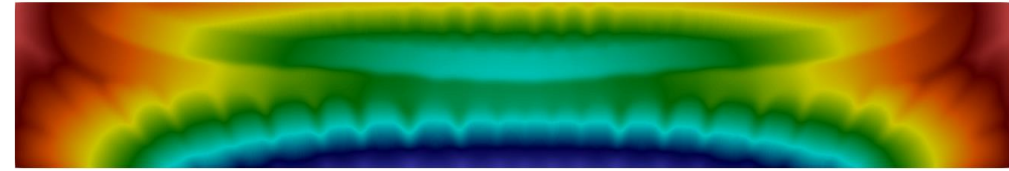


Velocity Magnitude
0.0 0.001 0.004 0.02 0.1 0.5 2.2

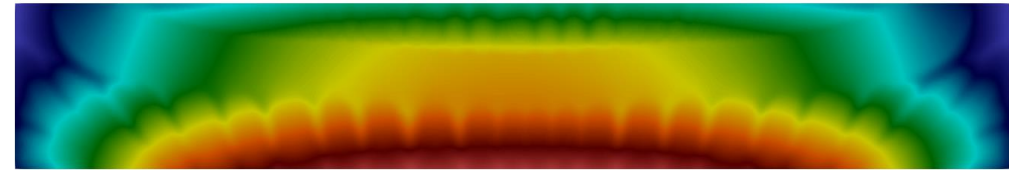


$\tau = 0.5$
 $\lambda = 0.1$
 $\delta = 1.0$

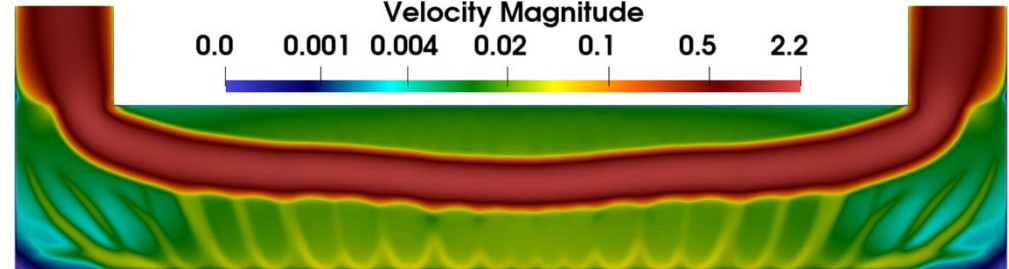
Current density
-0.43 -0.35 -0.30 -0.25 -0.20 -0.13



Ionic potential
0.72 1.0 1.2 1.4 1.6 1.8 2.0 2.3

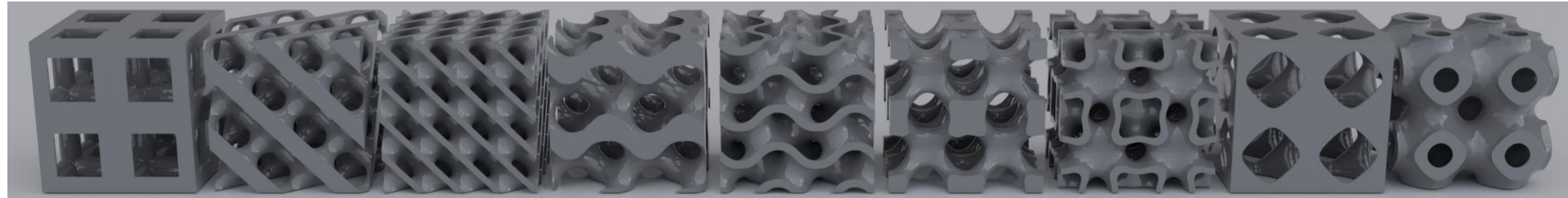


Velocity Magnitude
0.0 0.001 0.004 0.02 0.1 0.5 2.2



$\tau = 0.005$
 $\lambda = 0.1$
 $\delta = 1.0$

Triply periodic minimal surfaces (TPMS)



Cubic

Diamond

Sheet
Diamond

Gyroid

Sheet
Gyroid

IWP

Sheet IWP

Primitive

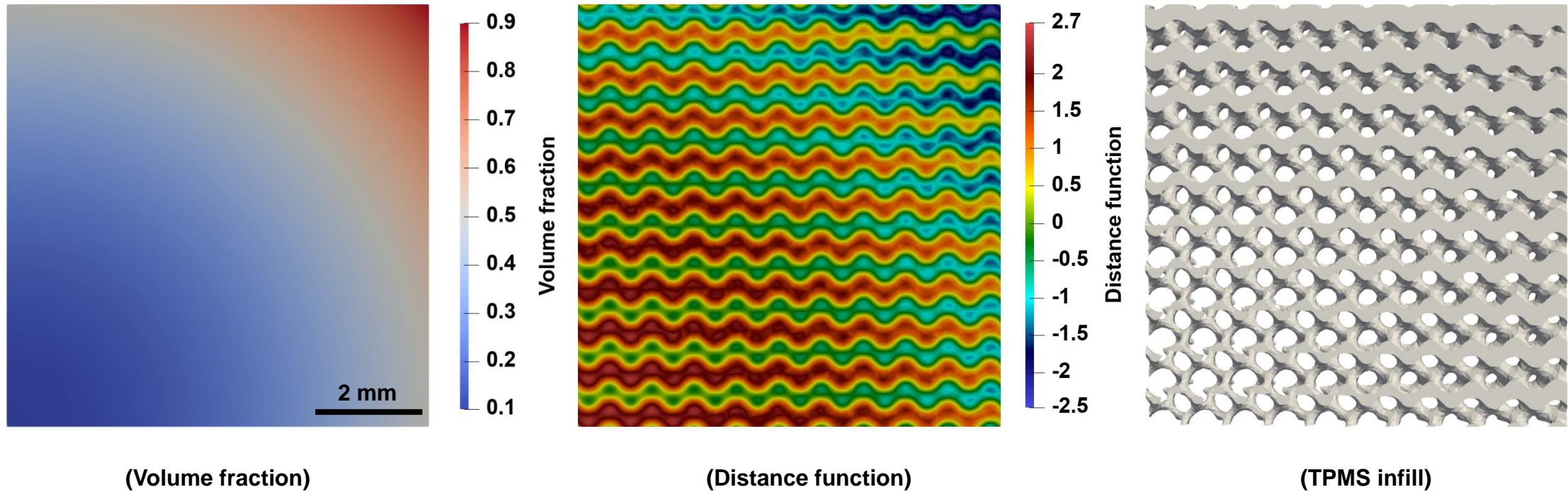
Sheet
Primitive



- Porous infills
- Highly interconnected
- Math-friendly!
- Ability to control transport properties

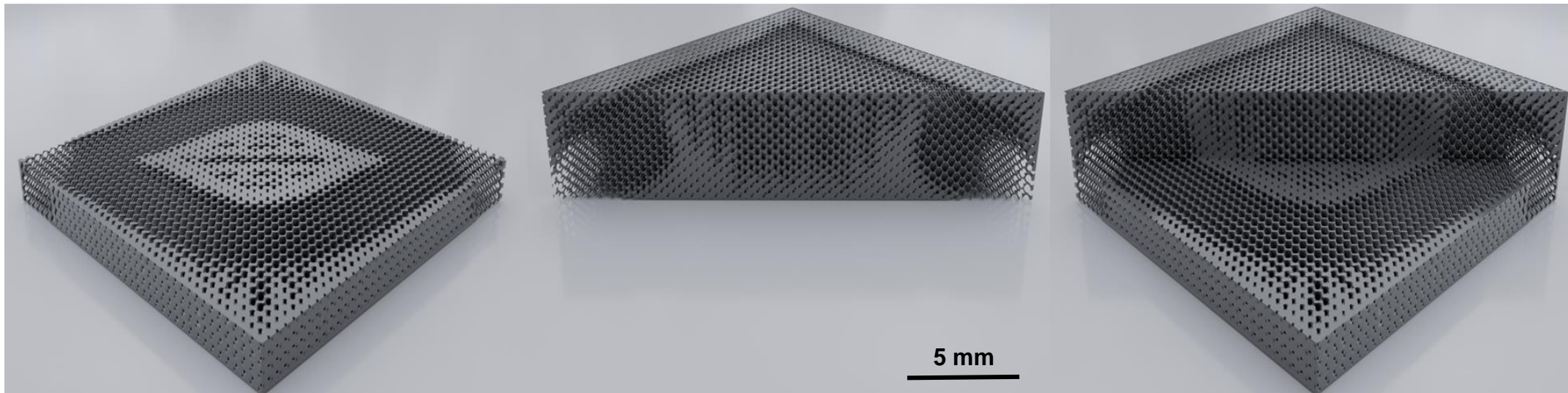
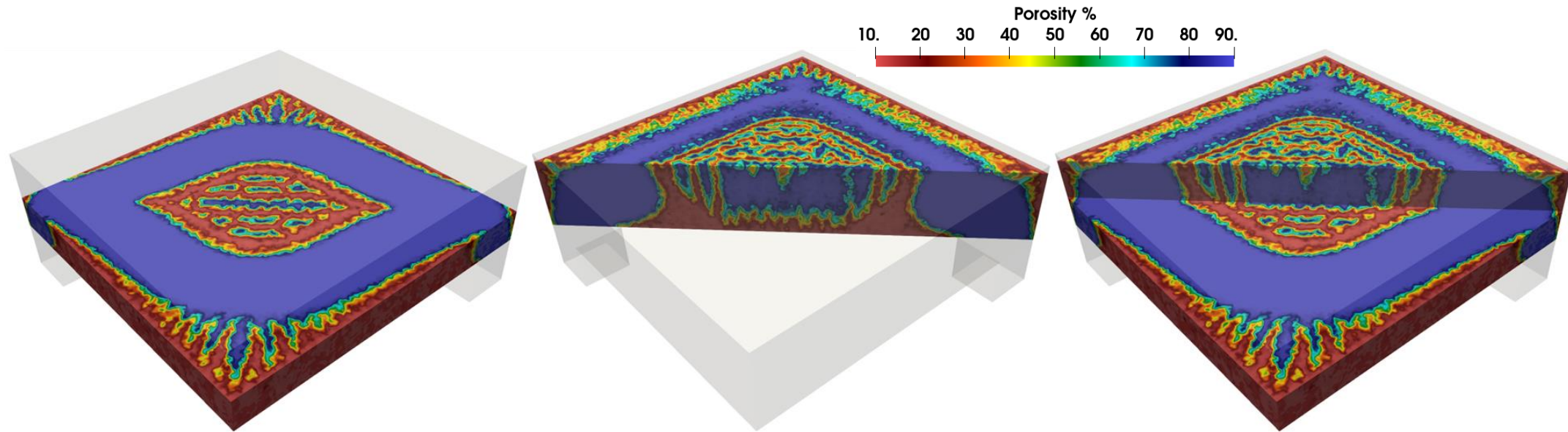
Transforming optimization results

- Converting variable porosity to TPMS infills



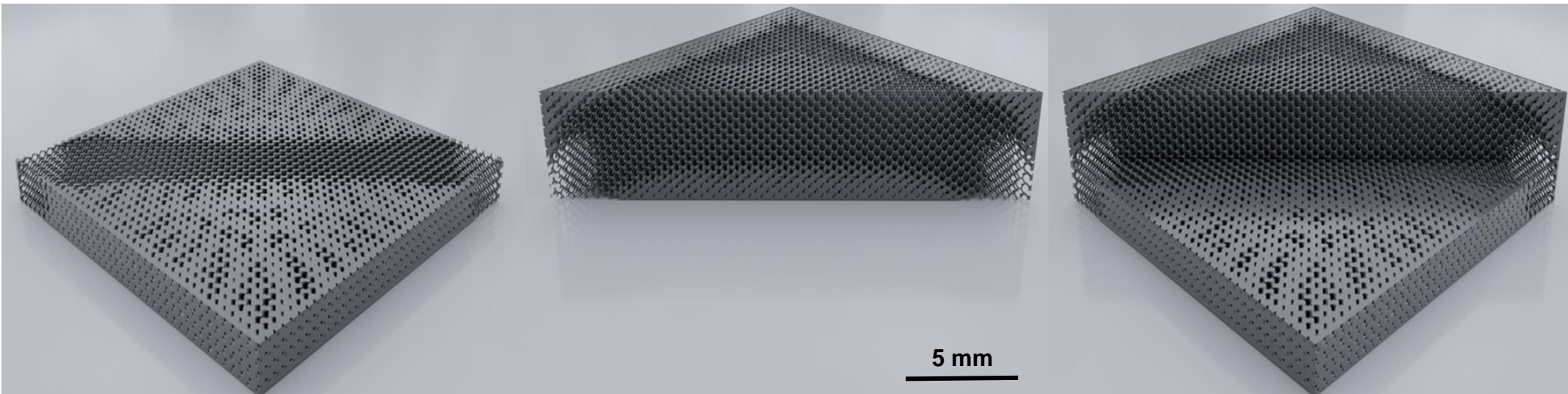
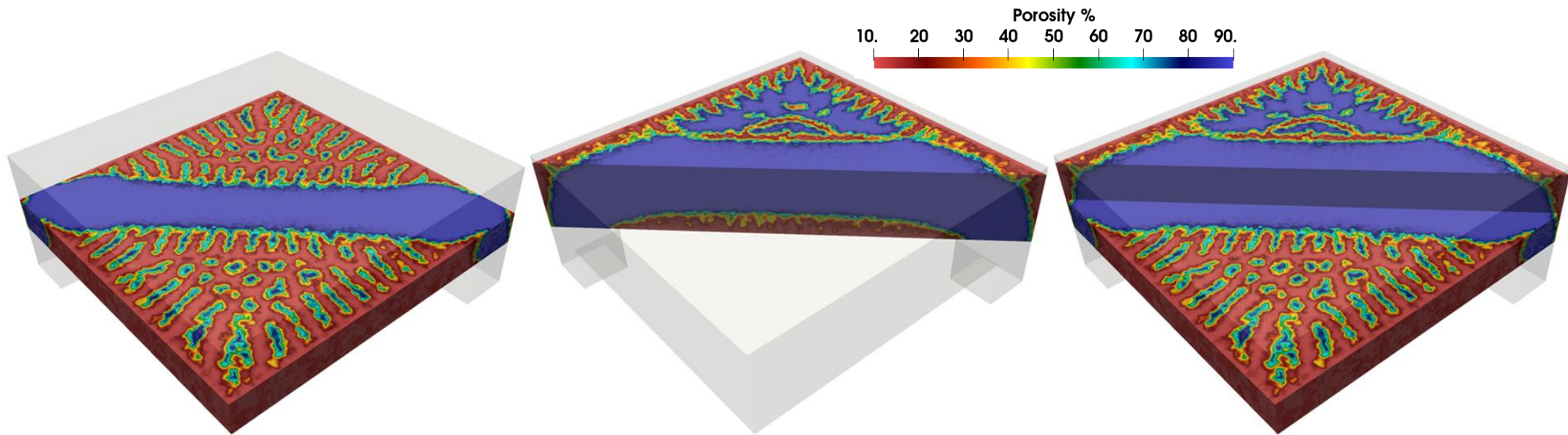
Conversion results #1 (conductivity ratio ↓, current density ↑)

$\tau = 0.005$
 $\lambda = 5.0$
 $\delta = 1.0$



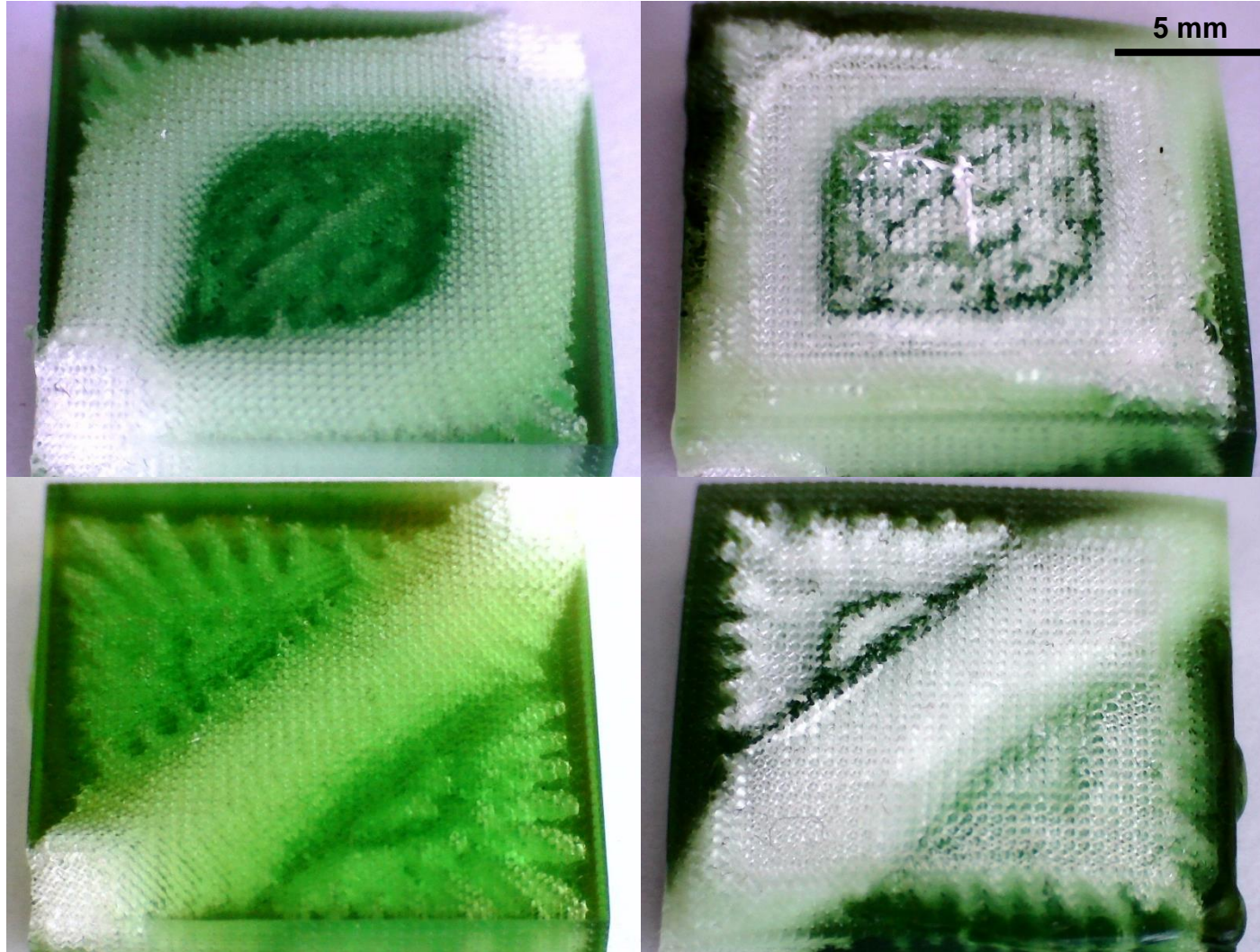
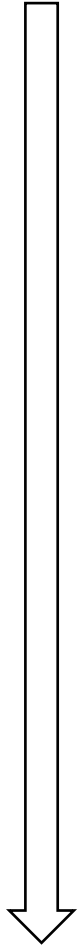
Conversion results #2 (conductivity ratio \uparrow , current density \downarrow)

$\tau = 0.5$
 $\lambda = 1.0$
 $\delta = 1.0$



3D printed optimized samples

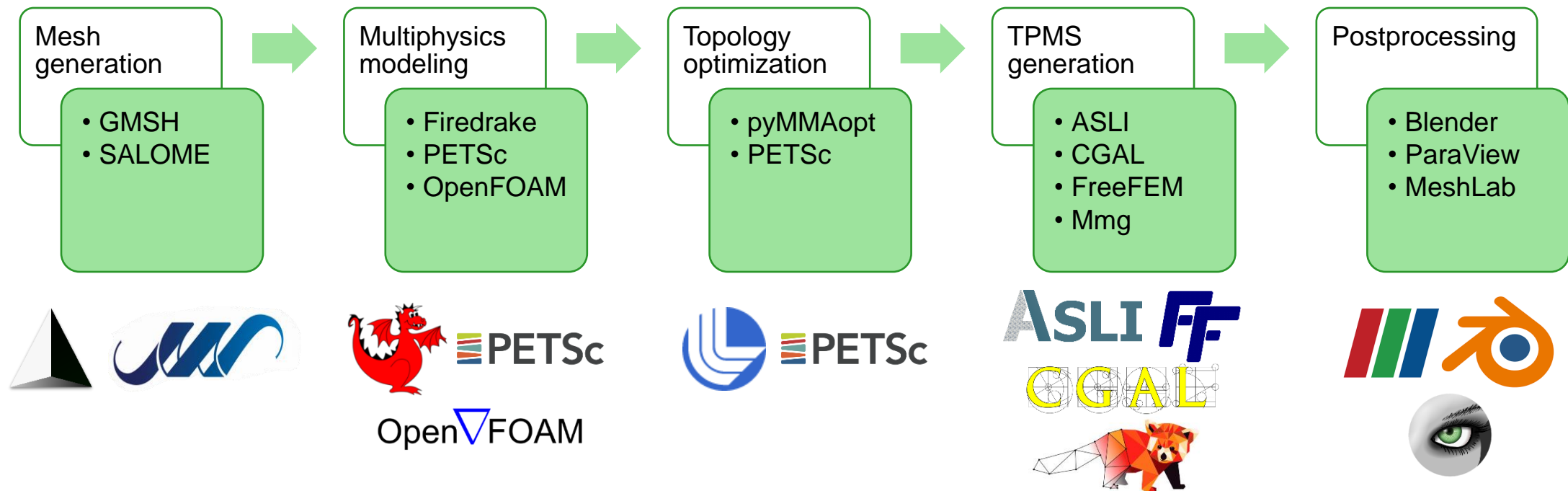
Increased ionic/electronic conductivity ratio,
decreased applied current density



$$\begin{aligned}\tau &= 0.005 \\ \lambda &= 5.0 \\ \delta &= 1.0\end{aligned}$$

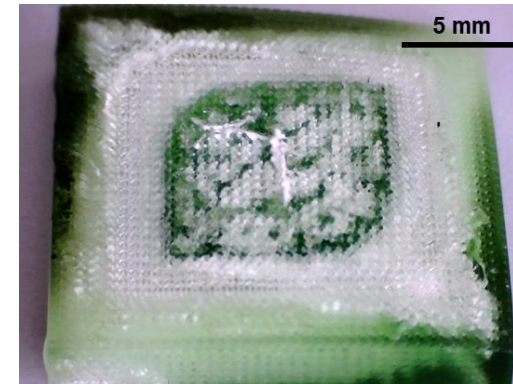
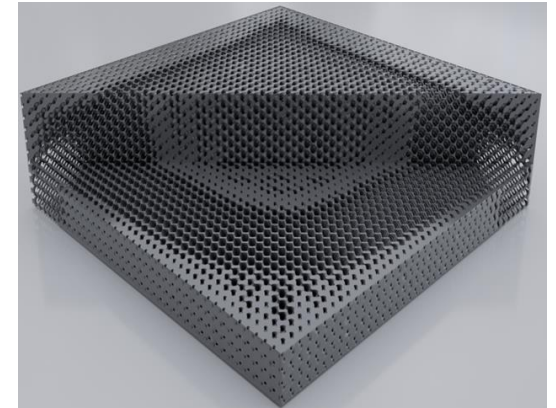
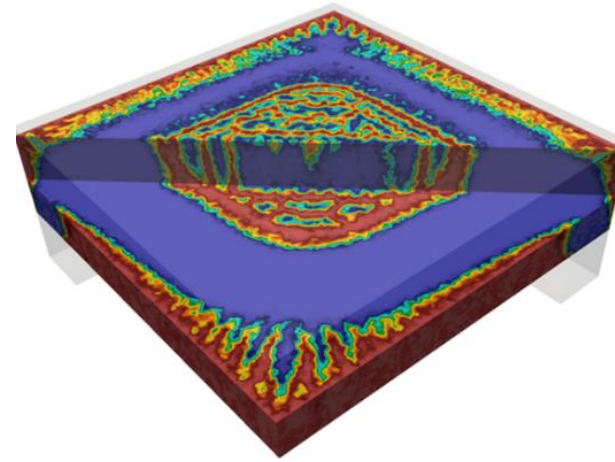
$$\begin{aligned}\tau &= 0.5 \\ \lambda &= 1.0 \\ \delta &= 1.0\end{aligned}$$

Employed tools are all open-source!






Conclusion

- Numerical models for correlating local configuration/structure to overall redox cell performance
- Scalable topology optimization for engineering porous electrodes
- Manufacturability by transforming results to TPMS infills



Thank You for Your Attention!

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-  [@MojBarz](https://twitter.com/MojBarz)
-  fornercuencaresearch.com

